

8	<b>From the Soester Börde to the world</b>
8	My life on the parental farm
10	First demonstration tour abroad
11	Transfer of the factory from Sieningsen to Soest
13	Hook coupling for heavy combinations
14	The idea for the triangular coupling
16	First series of the ACCORD triangular coupling
19	New tractor concept: Intrac and MB-trac
21	A mini-Weiste triangle for small compact tractors
22	<b>Development of the ACCORD PNEUMATIC-System</b>
22	The invention of the pneumatic distribution system
25	Visions of the seeding technology of the future
27	On the long drive to the fair in Moscow
33	The new seeding system at international field day
40	First series PNEUMATIC-seed drills and -fertilizer spreaders
43	New development of the PNEUMATIC-fertilizer spreader
45	Serious complaints about PNEUMATIC-seed drills
47	The first Air Seeder by Connor Shea in Australia
50	PNEUMATIC-users in Italy, Hungary and Yugoslavia
52	<b>Second generation of PNEUMATIC-seed drills</b>
53	The situation at the start of the 1970's
57	The company's financial position is becoming critical
58	The new start with a modular concept for seed drills
62	Prototype and zero series of the DL-seed drills
64	First series of DL-seed drills
70	First use of the DL-modules in Germany and Canada
74	DT-seed drills with 5 m, 6 m and 8 m working width
77	Development of sales 1970 – 1979 • Sales figures 1967 – 1979

78	<b>The Golden Eighties</b>
82	Important events in the company
84	Development of variable designs for pneumatic seed drills
95	Electronic tramline control • Micro-metering
98	Optimum seed placement with new pneumatic seed coulters
101	Developments for a second string to our bow
108	Expansion of production and new production sites
114	ACCORD's sales revenue, sales and market shares 1980 – 89
116	<b>Market leader in pneumatic sowing technology</b>
118	AIR SEEDING '90 • International Symposium in Canada
121	Further trail-blazing innovations
129	New users of the ACCORD PNEUMATIC-System
140	Through precision seed drills to full-liner in sowing technology
148	Race of competitors to catch up in pneumatic seeding technology
152	Setting up of quality assurance, training centre and PSD-shop
158	Expansion of distribution after border opening in the east
166	Search for partners for a strong distribution network
175	Change from family enterprise to group company
185	Sales revenue, sales and market shares in the 1990's
188	<b>Pneumatic sowing technology 2000 to 2012</b>
189	Production with new structures at the Soest factory
194	Developments in sowing technology at Kverneland
208	Electronics permeates the seed drills • ISOBUS
211	Air Seeder manufacturers in Australia and North America
219	Manufacturers of pneumatic seed drills in Europe
222	Sales figures for seed drills in Europe